



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	842	4268	CYLINDER BLOCK ASSEMBLY	1		
-	22	49146	PLUG, PIPE - CYLINDER BLOCK	3		
-	19	37478	PLUG, EXPANSION - CYLINDER	8		
-	22	48340	PLUG, PIPE - CYLINDER BLOCK	9		
-	22	48358	PLUG, PIPE - CYLINDER BLOCK	1		
2	22	36382	PLUG, WATER DRAIN - CYLINDER	2		
3	22	48341	PLUG, PIPE - OIL PRESSURE GA	1		
4	17	24813	PIN, DOWEL - OIL PUMP LOCK	1		
5	17	52190	PIN, DOWEL - CYLINDER BLOC	4		
6	19	52191	PLUG, EXPANSION - CAMSHAF	1		
7	23	49150	BEARING UNIT, CAMSHAFT (FF	1		
8	23	49151	BEARING UNIT, CAMSHAFT (FF	2		
9	23	49152	BEARING UNIT, CAMSHAFT (CE	2		
10	737	4271	PISTON AND PISTON PIN ASSE	AR		
10	737	4272	PISTON AND PISTON PIN ASSE	AR		
10	737	4273	PISTON AND PISTON PIN ASSE	AR		
11	39	49157	RING, PISTON - 8 SETS (STAN	1		
11	39	58054	RING, PISTON - 8 SETS (.020 O	AR		
11	39	49173	RING, PISTON - 8 SETS (.030 O	AR		
12	23	49158	BEARING UNIT, CRANKSHAFT	4		
12	23	49159	BEARING UNIT, CRANKSHAFT	AR		
12	23	49160	BEARING UNIT, CRANKSHAFT	AR		
12	23	49161	BEARING UNIT, CRANKSHAFT	AR		
13	23	49163	BEARING UNIT, CRANKSHAFT	1		
13	23	49164	BEARING UNIT, CRANKSHAFT	AR		
13	23	49165	BEARING UNIT, CRANKSHAFT	AR		
13	23	49166	BEARING UNIT, CRANKSHAFT	AR		
13	23	49167	BEARING UNIT, CRANKSHAFT	AR		
14	26	37479	OIL SEAL, REAR CRANKSHAFT	2		
15		49142	CAP, REAR - CRANKSHAFT BE	1		
16		49143	CAP, INTERMEDIATE AND FRO	4		
17	10	49145	BOLT, CRANKSHAFT BEARING	10		
17	10	49147	BOLT, CRANKSHAFT BEARING	6		
18	16	49144	STUD, CRANKSHAFT BEARING	4		
19		34282	LIFTER, HYDRAULIC VALVE - TAI	16		
20	230	4267	FLYWHEEL ASSEMBLY	1		
21		47607	DRIVE PLATE, FLYWHEEL	1		
22	10	35091	SCREW, DRIVE PLATE TO FLYW	6		
23	13	35048	LOCKWASHER, DRIVE PLATE SC	6		
24	614	4274	CONNECTING ROD ASSEMBLY	8		
25	10	58055	BOLT, CONNECTING ROD CAP	16		